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Metal-free isotactic-specific radical polymerization of *N*-isopropylacrylamide with pyridine *N*-oxide derivatives: The effect of methyl substituents of pyridine *N*-oxide on the isotactic specificity and the proposed mechanism for the isotactic-specific radical polymerization

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Abstract

The radical polymerizations of *N*-isopropylacrylamide (NIPAAm) in chloroform at low temperatures in the presence of pyridine *N*-oxide (PNO) derivatives were investigated. It was found that the methylation at *meta*-positions of PNO improved the isotactic specificity induced by PNO, whereas the methylation at *ortho*-positions prevented the induction of the isotactic specificity. NMR analysis revealed that NIPAAm and PNO derivatives formed predominantly 2:1 complex through a hydrogen-bonding interaction. Furthermore, the induction of the isotactic specificity was attributed to the conformationally limited propagating radicals. Based on these findings, the mechanism of the isotactic-specific radical polymerization was discussed.

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1. Introduction

Poly(NIPAAm) is one of the representative polymers which exhibits a lower critical solution temperature (LCST) [1]. Recently, several stereospecific polymerizations of NIPAAm or NIPAAm derivatives were developed via radical or anionic mechanisms [2-9] and, as a result, the stereoregularity of poly(NIPAAm) was found to strongly affect the phase transition behavior. For instance, an increase in isotacticity gradually reduced the LCST of poly(NIPAAm) and poly(NIPAAm)s with *meso* (*m*) dyad over 72% were changed into insoluble in water [10]. On the other hand, an increase in syndiotacticity slightly increased the LCST and sharpened the phase transition behavior [3b,8].



An anionic polymerization of trimethylsilyl-protected NIPAAm derivative with t-C₄H₉Li/n-(C₄H₉)₃Al in toluene at -40 °C followed by deprotection produced an isotactic poly(NIPAAm) with *m* dyad content of 97% [2]. An anionic polymerization of *N*-isopropyl-*N*-methoxymethylacrylamide with alkyllithium/diethylzinc at -95 °C followed by deprotection afforded a syndiotactic poly(NIPAAm) with *racemo* (*r*) dyad of 83% [3b]. Moreover, an addition of Lewis acid such

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as yttrium trifluoromethanesulfonate directly gave isotactic poly(NIPAAm)s over m dyad of 90% even by a radical polymerization mechanism [4]. In all the cases, however, metal complexes played important roles for controlling the stereospecificity so that isolation of the resulting polymer is difficult due to strong interaction between the used metal compounds and the resulting polymer materials. Thus, development of metal-free stereospecific polymerization system has been strongly desired.

Recently, we have found that a hydrogen-bonding interaction of NIPAAm with Lewis bases or alcohol compounds is available for controlling the stereospecificity of radical polymerizations of NIPAAm [5-9]. The hydrogen-bond-induced stereospecificity depends on polymerization conditions such as the kind of added agents and the solvents. Syndiotactic poly(NIPAAm)s were obtained in toluene in the presence of phosphoric acid derivatives [5,6] or alkyl alcohols [8]. In particular, by the addition of an excess amount of hexamethylphosphoramide (HMPA) [5c] or 3-methyl-3-pentanol [8] at -60 °C, the dyad syndiotacticity of the obtained poly-(NIPAAm)s reached up to 72% or 71%. On the other hand, the addition of pyridine N-oxide (PNO) into NIPAAm polymerization in CHCl₃ induced isotactic specificity and the dyad isotacticity of the obtained poly(NIPAAm)s reached up to 61% by adding a twofold amount of PNO [7].

In this study, we examined the effect of methyl substituents of PNO on the isotactic specificity and found that the introduction of two methyl substituents at *meta*-position significantly enhanced the isotactic specificity and isotactic poly(NIPAm) with m = 68% was obtained in the presence of 3,5-dimethylpyridine *N*-oxide (3DMPNO) at -60 °C. Then, we discussed the mechanism of this polymerization system with the aid of the thermodynamic analysis of polymerization and NMR analysis of NIPAAm-35DMPNO mixtures.

2. Experimental

2.1. Materials

NIPAAm (Tokyo Kasei Kogyo Co.) was recrystallized from hexane—benzene mixture. Chloroform and *N*,*N*-dimethylacrylamide (DMAAm) (Tokyo Kasei Kogyo Co.) were fractionally



distilled before use. Dimethyl 2,2'-azobisisobutyrate (MAIB) (supplied by Otsuka Chemical Co., Ltd) was recrystallized from methanol. Tri-*n*-butylborane (*n*-Bu₃B) as a tetrahydrofuran (THF) solution (1.0 M) (Aldrich Chemical Co.), 2-methylpyridine *N*-oxide (2MPNO), 3-methylpyridine *N*-oxide (3MPNO), 4-methylpyridine *N*-oxide (4MPNO), 2,6-dimethylpyridine *N*-oxide (26DMPNO) (Tokyo Kasei Kogyo Co.), and 3,5-dimethylpyridine *N*-oxide (35DMPNO) (Aldrich Chemical Co.) were used without further purification for polymerization reaction.

2.2. Polymerization

Typical polymerization procedure is as follows: NIPAAm (0.628 g, 5.5 mmol) was dissolved in CHCl₃ to prepare the 5 ml solution of 1.1 mol/l. Four milliliters of the solution was transferred to the glass ampoule and cooled at 0 °C. The polymerization was initiated by adding *n*-Bu₃B solution (0.44 ml) into the monomer solution under air [11]. After 48 h, the reaction was terminated with a small amount of THF solution of 2,6-di-*t*-butyl-4-methylphenol at polymerization temperature. The polymerization mixture was poured into a large amount of diethyl ether, and the precipitated polymer was collected by filtration or centrifugation, and dried *in vacuo*. The polymer yield was determined gravimetrically.

2.3. Measurements

The ¹H NMR spectra were measured on an EX-400 spectrometer (JEOL Ltd.) operated at 400 MHz. The tacticities of the obtained polymers were determined from ¹H NMR signals due to methylene group in main chain measured in deuterated dimethyl sulfoxide (DMSO- d_6) at 150 °C. The 100 MHz ¹³C NMR spectra of NIPAAm monomer, 35DMPNO, or both were measured in chloroform-d at -60 °C. The molecular weights and molecular weight distributions of the polymers were determined by size exclusion chromatography (SEC) (HLC 8220 instrument (Tosoh Co.)) equipped with TSK gels (SuperHM-M and SuperHM-H (Tosoh Co.)) using dimethylformamide (LiBr 10 mmol/l) as an eluent at 40 °C ([polymer] = 1.0 mg/ml, flow rate = 0.35 ml/min). The SEC chromatogram was calibrated with standard polystyrene samples.

3. Results and discussion

3.1. Radical polymerization of NIPAAm in the presence of mono-methylated PNO

Table 1 summarizes the results of radical polymerization of NIPAAm in CHCl₃ at low temperatures in the absence or presence of mono-methylated PNOs (2MPNO, 3MPNO, and 4MPNO). The addition of mono-methylated PNOs reduced polymer yield at higher temperatures, regardless of the position of methylation. The polymer yield, however, increased with a decrease in the temperature in the presence of mono-methylated PNOs. Furthermore, the number-average molecular

Table	1
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Radical polymerization of NIPAAm in CHCl₃ for 48 h at low temperatures in the absence or presence of mono-methylated PNO

Run	Added Lewis bases	[MPNO] ₀ (mol/l)	Temp. (°C)	Yield (%)	Tacticity ^a (%)		$M_{\rm n}^{\rm b}~(\times 10^4)$	$M_{\rm w}/M_{\rm n}^{\rm b}$
					m	r		
1	None	0.0	0	>99	45	55	0.98	1.4
2	None	0.0	-20	>99	46	54	1.33	1.5
3 ^c	None	0.0	-40	96	47	53	1.26	1.6
4 ^c	None	0.0	-60	26	46	54	1.69	1.6
5	2MPNO	1.0	0	44	46	54	1.01	1.3
6	2MPNO	1.0	-20	65	47	53	1.15	1.2
7	2MPNO	1.0	-40	80	49	51	1.25	1.3
8 ^c	2MPNO	1.0	-60	84	51	49	1.53	1.5
9 ^c	2MPNO	2.0	-60	83	56	44	1.40	1.4
10	3MPNO	1.0	0	29	49	51	0.83	1.2
11	3MPNO	1.0	-20	40	50	50	1.01	1.3
12	3MPNO	1.0	-40	52	54	46	1.18	1.3
13 ^c	3MPNO	1.0	-60	54	58	42	1.24	1.3
14 ^c	3MPNO	2.0	-60	33	64	36	0.86	1.3
15	4MPNO	1.0	0	51	48	52	1.03	1.2
16	4MPNO	1.0	-20	62	51	49	1.32	1.3
17	4MPNO	1.0	-40	93	54	46	1.77	1.5
18 ^c	4MPNO	1.0	-60	96	56	44	2.34	1.5
19 ^c	4MPNO	2.0	-60	>99	59	41	3.28	1.3

 $[NIPAAm]_0 = 1.0 \text{ mol/l}, [n-Bu_3B]_0 = 0.10 \text{ mol/l}.$

^a Determined by ¹H NMR signals due to methylene group.

^b Determined by SEC (polystyrene standards).

^c Monomer, polymer or both were precipitated during a polymerization reaction.

weights of the obtained polymers gradually increased with a decrease in the temperature. These results correspond with those in NIPAAm polymerization in the presence of nonsubstituted PNO [7].

Fig. 1 demonstrates the relationship between the polymerization temperature and m dyad content of poly(NIPAAm)s obtained in the absence or presence of equimolar amounts of mono-methylated PNOs. The data for NIPAAm polymerization in the presence of an equimolar amount of PNO were also plotted [7]. Isotacticity slightly increased with the



Fig. 1. Relationship between the polymerization temperature and m dyad content of poly(NIPAAm)s prepared in CHCl₃ at low temperatures in the absence or presence of an equimolar amount of PNO or mono-methylated PNO.

addition of PNO derivatives as compared with that in the absence of PNO derivatives and lowering the temperature enhanced the magnitude. Furthermore, as compared with the isotacticity of the polymers obtained with non-substituted PNO, isotacticity increased by adding *meta-* and *para-*methylated PNOs and decreased by adding *ortho-*methylated PNO, indicating that the position of methyl substituent affected the induced isotactic specificity. The increase in the added amount of mono-methylated PNOs also enhanced the induced isotactic specificity (cf. Table 1, Runs 9, 14, and 19) and *m* dyad content reached up to 64% by adding a twofold amount of *meta-*methylated PNO at -60 °C.

3.2. Radical polymerization of NIPAAm in the presence of di-methylated PNO

We conducted NIPAAm polymerization in the presence of di-methylated PNOs, 26DMPNO and 35DMPNO, to investigate the effect of number of substituents on the induced isotactic specificity (Table 2). Poly(NIPAAm)s were obtained at relatively high yields in the presence of 26DMPNO regardless of the polymerization temperature, whereas 35DMPNO showed similar tendency to non- and mono-substituted PNOs. The addition of equimolar amount of 26DMPNO slightly induced the isotactic specificity as well as 2MPNO, but 35DMPNO further enhanced the induced isotactic specificity as compared with 3MPNO.

Fig. 2 displays the relationship between the polymerization temperature and m dyad content of poly(NIPAAm)s obtained in the absence or presence of twofold amounts of di-methylated PNOs. The data for NIPAAm polymerization in the

Table 2 Radical polymerization of NIPAAm in CHCl₃ at low temperatures in the presence of di-methylated PNO

Run	Added Lewis bases	[DMPNO] ₀ (mol/l)	Temp. (°C)	Time (h)	Yield (%)	Tacticity ^a (%)		$M_n^{\rm b}$ (× 10 ⁴)	$M_{\rm w}/M_{\rm n}^{\rm b}$
						m	r		
1	26DMPNO	1.0	0	48	88	45	55	1.65	2.0
2	26DMPNO	1.0	-20	48	87	47	53	1.52	1.5
3	26DMPNO	1.0	-40	48	80	50	50	2.56	1.3
4	26DMPNO	1.0	-60	48	85	52	48	1.90	1.6
5	26DMPNO	2.0	0	48	67	47	53	1.50	1.7
6	26DMPNO	2.0	-20	48	83	48	52	1.68	1.7
7	26DMPNO	2.0	-40	48	76	51	49	2.85	1.6
8	26DMPNO	2.0	-60	48	94	54	46	2.53	1.9
9	35DMPNO	1.0	0	48	30	50	50	1.14	1.2
10	35DMPNO	1.0	-20	48	27	52	48	1.24	1.3
11	35DMPNO	1.0	-40	48	47	58	42	1.57	1.4
12 ^c	35DMPNO	1.0	-60	48	61	61	39	1.60	1.4
13	35DMPNO	2.0	0	48	5	54	46	0.72	1.3
14	35DMPNO	2.0	-20	48	5	60	40	0.93	1.2
15	35DMPNO	2.0	-40	48	20	65	35	0.99	1.2
16 ^c	35DMPNO	2.0	-60	48	40	68	32	0.94	1.3
17 ^c	35DMPNO	0.25	-60	48	90	51	49	1.71	1.5
18 ^c	35DMPNO	0.50	-60	48	84	55	45	1.86	1.4
19 ^c	35DMPNO	0.75	-60	48	82	59	41	1.55	1.5
20 ^c	35DMPNO	1.5	-60	48	14	67	33	1.15	1.3
21 ^c	35DMPNO	2.0	-60	6	15	66	34	0.88	1.4
22	35DMPNO	2.0	-60	12	18	68	32	0.92	1.3
23	35DMPNO	2.0	-60	24	26	68	32	0.84	1.4
24 ^c	35DMPNO	2.0	-60	72	51	67	33	0.89	1.5
25 ^d	35DMPNO	0.0	-20	3	43	50	50	1.75	1.9
26 ^d	35DMPNO	2.0	-20	3	12	57	43	1.05	1.2

 $[NIPAAm]_0 = 1.0 \text{ mol/l}, [n-Bu_3B]_0 = 0.10 \text{ mol/l}.$

^a Determined by ¹H NMR signals due to methylene group.

^b Determined by SEC (polystyrene standards).

^c Monomer, polymer or both were precipitated during a polymerization reaction.

^d [MAIB]₀ = 0.1 mol/l; UV irradiation.

presence of a twofold amount of PNO were also plotted [7]. The effects of both the polymerization temperature and the position of two methyl substituents were more pronouncedly



Fig. 2. Relationship between the polymerization temperature and m dyad content of poly(NIPAAm)s prepared in CHCl₃ at low temperatures in the absence or presence of a twofold amount of PNO or di-methylated PNO.

observed and *m* dyad content reached up to 68% by adding a twofold amount of 35DMPNO at -60 °C.

3.3. Radical polymerization of NIPAAm in the presence of 35DMPNO

As mentioned above, 35DMPNO exhibited the best performance to induce the isotactic specificity among the PNO derivatives examined. Thus, the effect of polymerization conditions, such as the amount of the added Lewis base and the polymer yield, on the isotacticity of the poly(NIPAAm)s obtained in the presence of 35DMPNO were examined in more detail.

Fig. 3 displays the relationship between the ratio of $[35DMPNO]_0/[NIPAAm]_0$ and *m* dyad content of the obtained poly(NIPAAm)s (cf. Table 2, Runs 16–20). The *m* dyad content gradually increased until the $[35DMPNO]_0/[NIPAAm]_0$ ratio of 1.5. This result suggests that an excess amount of Lewis base was required at least under the given conditions to significantly induce the isotactic specificity.

Poly(NIPAAm)s with almost the same isotacticities were obtained, regardless of the polymer yield, in the presence of a twofold amount of 35DMPNO at -60 °C (Table 2, Runs 16 and 21–24). This result contrasts with the syndiotactic-specific NIPAAm polymerization with HMPA, in which



Fig. 3. Relationship between the [35DMPNO]₀/[NIPAAm]₀ ratio and *m* dyad content of poly(NIPAAm)s prepared in CHCl₃ at -60 °C.

stereoregularity of the obtained poly(NIPAAm)s gradually varied with the polymer yield [5c].

3.4. Thermodynamic analysis of the isotactic-specific NIPAAm polymerization in the presence of PNO derivatives

In order to evaluate the difference in activation enthalpy (ΔH^{\ddagger}) and the difference in activation entropy (ΔS^{\ddagger}) between isotactic and syndiotactic propagations, we conducted Fordham's plots for NIPAAm polymerization in the presence of PNO derivatives. For example, we displayed the plots for NIPAAm polymerization with 35DMPNO in Fig. 4. The values were determined by the linear dependences according to Eq. (1) [12]:

$$\ln\left(\frac{P_{\rm i}}{P_{\rm S}}\right) = \frac{\Delta S_{\rm i}^{\ddagger} - \Delta S_{\rm S}^{\ddagger}}{R} - \frac{\Delta H_{\rm i}^{\ddagger} - \Delta H_{\rm S}^{\ddagger}}{RT}$$
(1)

where P_i and P_s denote the mole fractions of isotactic and syndiotactic dyads, respectively. The obtained values are summarized in Table 3, together with those for HMPA-mediated syndiotactic-specific NIPAAm polymerization in toluene [5b]. Both values decreased by the addition of PNO derivatives, as compared with those in the absence of Lewis bases. Furthermore, the magnitude related not only to the added amount but also to the isotactic specificity-inducing ability of the PNO derivatives.

As previously reported [7], the absolute values of the $\Delta S_i^{\ddagger} - \Delta S_s^{\ddagger}$ for the polymerization in the presence of PNO derivatives were quite larger than those for HMPA-mediated syndiotactic-specific NIPAAm polymerization, whereas the absolute values of the $\Delta H_i^{\ddagger} - \Delta H_s^{\ddagger}$ were comparable with those of HMPA. Thus, it is assumed that the isotactic specificity was achieved by taking some degrees of freedom away from the propagating chain-end. The mechanism will be in detail discussed later.



Fig. 4. Fordham's plots for radical polymerization of NIPAAm in the absence or presence of 35DMPNO.

Table 3 Activation parameters for NIPAAm polymerization in the absence or presence of PNO derivatives

Added Lewis base	$\Delta H_{i}^{\ddagger} - \Delta H_{s}^{\ddagger}$	$\Delta S_{i}^{\ddagger} - \Delta S_{s}^{\ddagger}$
	(kJ/mol)	(J/mol K)
None ^a	-0.36 ± 0.36	-2.8 ± 1.5
PNO (1 equiv.) ^a	-1.93 ± 0.10	-7.7 ± 0.4
PNO (2 equiv.) ^a	-3.67 ± 0.30	-13.6 ± 1.3
2MPNO (1 equiv.)	-1.66 ± 0.10	-7.5 ± 0.4
3MPNO (1 equiv.)	-3.06 ± 0.37	-11.8 ± 1.6
4MPNO (1 equiv.)	-2.60 ± 0.30	-10.0 ± 1.2
26DMPNO (1 equiv.)	-2.32 ± 0.19	-10.1 ± 0.8
26DMPNO (2 equiv.)	-2.35 ± 0.23	-9.7 ± 1.0
35DMPNO (1 equiv.)	-3.84 ± 0.49	-14.1 ± 2.0
35DMPNO (2 equiv.)	-4.76 ± 0.68	-15.7 ± 2.8
HMPA (1 equiv.) ^b	1.85 ± 0.14	2.7 ± 0.5
HMPA (2 equiv.) ^b	2.31 ± 0.09	3.7 ± 0.3

^a Data taken from Ref. [7].

^b Data taken from Ref. [5b].

3.5. Stoichiometry of NIPAAm-35DMPNO complex

In the previous communication [7], we reported that the induced isotactic specificity was attributable to a complex formation between NIPAAm monomer and PNO through a hydrogen-bonding interaction, based on the NMR analysis. Thus, we conducted ¹³C NMR analysis under the following conditions ([NIPAAm]₀ + [35DMPNO]₀ = 0.25 mol/l, in CDCl₃ at -60 °C in the presence of TMS as an internal reference) to investigate the stoichiometry of the NIPAAm-35DMPNO complex.

Fig. 5(a) displays changes in the chemical shift of methylene carbon of NIPAAm at -60 °C, when the fraction of [NI-PAAm]₀ was varied. The signal was linearly shifted to a higher magnetic field as the fraction of [NIPAAm]₀ decreased. Thus, the stoichiometry of the complex was evaluated by Job's method [Fig. 5(b)] with Eq. (2) [13]:

$$[\text{NIPAAm} - 35\text{DMPNO}] = \frac{\delta(\text{CH}_2 =) - \delta(\text{CH}_2 =)_{\text{f}}}{\delta(\text{CH}_2 =)_{\text{c}} - \delta(\text{CH}_2 =)_{\text{f}}} \times [\text{NIPAAm}]_0$$
(2)

where $\delta(CH_2=)$ and $\delta(CH_2=)_f$ are the chemical shifts of methylene carbon of the sample mixture and NIPAAm alone, respectively, from the internal TMS. As previously reported [5,6], the chemical shift of NIPAAm alone also varied with the concentration, since NIPAAm itself also associates each other through a hydrogen-bonding interaction. Thus, the chemical shifts of NIPAAm alone at the corresponding concentration were applied as $\delta(CH_2=)_f$ (cf. Fig. 5(a)). The chemical shift for the saturated mixture [$\delta(CH_2=)_c$] was calculated from the intercept of a linear dependence in Fig. 5(a), since the saturation should be independent of NIPAAm concentration. Unlike NIPAAm–HMPA complex, the calculated data were asymmetrically plotted, and a broad maximum was observed between 0.5 and 0.67 of the [NIPAAm]_0 fraction [Fig. 5(b)]. This means that NIPAAm and 35DMPNO afford



Fig. 5. (a) Changes in the methylene carbon chemical shifts of NIPAAm in the presence of 35DMPNO at -60 °C (\blacksquare) ([NIPAAm]₀ + [35DMPNO]₀ = 0.25 mol/l, in CDCl₃, (\bullet) denotes chemical shift of NIPAAm alone at the corresponding concentration) and (b) Job's plots for the association of NIPAAm with 35DMPNO.

both 1:1 and 2:1 complexes, but the 2:1 complex is preferentially formed. A few examples on such 2:1 complexes of PNO derivatives have been reported in the crystalline state [14].

3.6. Proposed mechanism for the isotactic-specific NIPAAm polymerization induced by PNO derivatives

3.6.1. Induction of the isotactic specificity

It is well known that methacrylates give isotactic polymers by anionic polymerizations in non-polar solvents such as toluene. The isotactic propagation is attributable to the intramolecular coordination of countercation by carbonyl group in the penultimate monomeric unit [15]. Similar mechanism has been proposed for isotactic-specific radical polymerizations of α -alkoxymethylacrylates [16] and acrylamides [17] in the presence of a catalytic amount of Lewis acid. Thus, it is assumed that in the present polymerization systems, the incoming monomer approached the radical center from the side opposite to amide groups of the penultimate and chain-end monomeric units, which formed double hydrogen bonds with PNO derivatives, to form *m* dyad and, as a result, the isotactic specificity was induced.



This proposed mechanism is strongly supported by the experimental results: (1) the methylation at *ortho*-positions of PNO resulted in the reduction in the isotactic specificity, probably because of the steric repulsion (cf. Figs. 1 and 2), (2) the isotactic-specific propagating chain-end should be conformationally limited (cf. Table 3), (3) 35DMPNO preferentially formed 2:1 complex through a hydrogen-bonding interaction (cf. Fig. 5). Further, the improvement by the methylation at *meta*- or *para*-position of PNO is explainable with the increase in the Lewis basicity of the PNO derivatives. However, unexplainable results still remain as follows:

- 1. Why an excess amount of PNO derivatives was required for the significant induction of the isotactic specificity (cf. Fig. 3).
- 2. Why the polymer yield in the presence of PNO derivatives increased with a decrease in the temperature, although the addition of PNO derivatives drastically reduced the polymer yield at higher temperatures (cf. Tables 1 and 2).

3.6.2. Explanation for the requirement of an excess amount of PNO derivatives to induce the significant isotactic specificity

In the course of the determination of the stoichiometry of the NIPAAm-35DMPNO, we found that the ¹H NMR signals

due to both the amide proton of NIPAAm and CHCl₃ showed downfield shifts by adding 35DMPNO. Taking into account that CHCl₃ easily forms hydrogen-bonding interaction with Lewis bases [18], this result indicates that 35DMPNO forms complexes not only with NIPAAm monomer but also with the solvent CHCl₃ through a hydrogen-bonding interaction. This means that the amount of the PNO derivatives effective for the stereocontrol decreases. Furthermore, the complex formation between NIPAAm monomer and PNO derivatives resulted in a decrease in the polymerizability of NIPAAm monomer, as described later. Thus, the polymerization of the free monomer would proceed preferentially to afford atactic polymers, if a catalytic amount of PNO derivatives was required for the significant induction of the isotactic specificity.

3.6.3. The roles of PNO derivatives in regard to the polymer yield

As previously reported [5a], the polymer yield strongly depended on the kind of the added Lewis base; the addition of n-hexylamine prevented radical polymerization of NI-PAAm, probably because the added Lewis base formed a complex with the Lewis-acidic initiator $(n-Bu_3B)$ [19]. Thus, it is assumed that a complex formation between the added PNO derivatives and the initiator is also attributable to the drastic reduce of the polymer yield. To confirm the above-mentioned assumption, we conducted radical polymerizations of DMAAm, which has no amide proton to form hydrogen bonds, at $-60 \degree C$ and $0 \degree C$ for 3 h in the absence or presence of a twofold amount of 35DMPNO (Table 4). At 0 °C, although poly(DMAAm) was obtained at a relatively high vield in the absence of 35DMPNO, the addition of 35DMPNO drastically reduced the polymer yield [20]. This result supports the above-mentioned assumption. On the other hand, the polymer yield in the presence of 35DMPNO increased by lowering the temperature to -60 °C, whereas the relatively high yield was kept in the absence of 35DMPNO. The reason is discussed later.

If the complex formation between PNO derivatives and n-Bu₃B is the sole reason for the drastic reduce in the polymer yield, the use of other initiators would avoid such tendency. Thus, we conducted NIPAAm polymerization by changing the initiator from n-Bu₃B to MAIB, which is not Lewis acid, with UV irradiation. However, the polymer yields significantly decreased by the addition of 35DMPNO (cf. Table 2, Runs 25

Table 4

Radical polymerization of DMAAm in CHCl₃ at $-60\ ^\circ C$ or $0\ ^\circ C$ for 48 h in the absence or presence of a twofold amount of 35DMPNO

Run	[35DMPNO] ₀ /	Temp.	Yield	Tacticity ^a (%)	
	[DMAAm] ₀	(°C)	(%)	m	r
1	0	0	91	59	41
2	0	-60	89	73	27
3	2	0	5	56	44
4	2	-60	47	65	35

 $[DMAAm]_0 = 1.0 \text{ mol/l}, [n-Bu_3B]_0 = 0.1 \text{ mol/l}.$

^a Determined by ¹H NMR signals due to the methylene group.

and 26). It has been reported that among homologous monomers such as acrylates, methacrylates, and substituted styrenes, the chemical-shift difference between α - and β -carbon in vinyl groups increases with a decrease in the *Q* value [22]. The signals due to α - and β -carbon of NIPAAm exhibited slight downfield and slight upfield shifts, respectively, with the addition of 35DMPNO (Fig. 6), resulting in an increase in the chemical-shift difference. This result suggests that resonance stabilization in the CH₂=CH-C=O moiety of NIPAAm is reduced by the coordination with PNO derivatives, probably because of the cross-conjugated structure (CH₂=CH-C=O and O=C-N-H) [23]. As a result, the polymer yield would be further reduced by the complex formation.

At lower temperatures, PNO derivatives should strongly coordinate to the solvent $CHCl_3$ (and NIPAAm monomer in the NIPAAm polymerization). Thus, as the polymerization temperature decreased, the complex formation between PNO derivatives and the adding initiator n-Bu₃B would become difficult. This means that n-Bu₃B efficient for initiating the polymerization increases more at lower temperatures. As a



Fig. 6. ¹³C NMR spectra of vinyl groups of (a) NIPAAm alone (0.125 mol/l) and (b) an equimolar mixture of NIPAAm (0.125 mol/l) and 35DMPNO (0.125 mol/l), as measured in chloroform-*d* at -60 °C.

result, the polymer yield increased at lower temperatures regardless of the kind of the monomer used (although the NIPAAm monomer was deactivated by coordination with PNO derivatives in NIPAAm polymerization).

4. Conclusions

We succeeded in the improvement of the PNO-induced isotactic specificity in NIPAAm polymerization by methylating PNO. In particular, the methylation at *meta*-positions of PNO was effective and the *m* dyad content reached up to 68% with the addition of 35DMPNO. Although the obtained isotacticity was lower than those observed in the Lewis-acidmediated isotactic-specific radical polymerizations [4], it appeared that the isotactic specificity of radical polymerization of NIPAAm can be significantly induced even under metal-free conditions. Further works are now under way to examine the effects not only of the *N*-substituents but also of the solvents on the isotactic specificity induced by PNO derivatives.

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